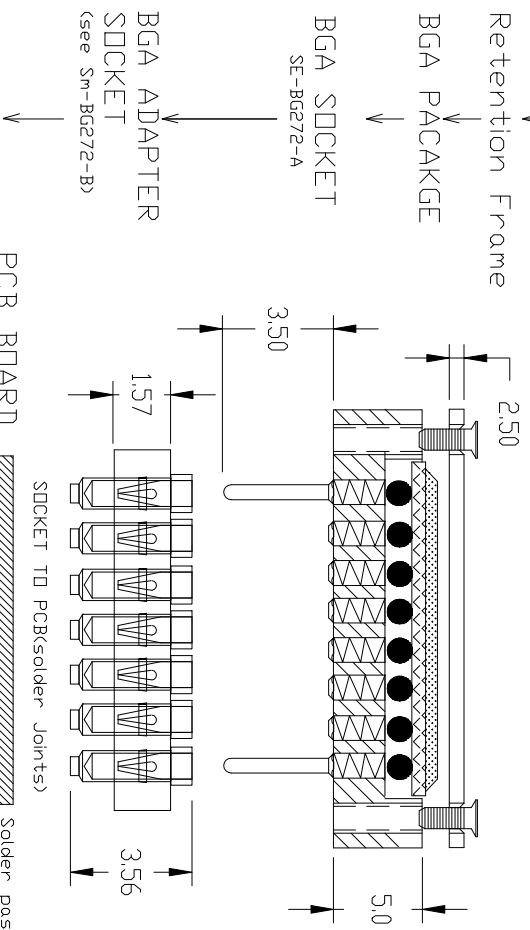


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ECH NO.	REV.	DESCRIPTION OF CHANGE	EFFECTIVE DATE	ORIGINATOR
890144	0	Initial	5/9/89	Ray Kwang

**ASSEMBLY FLOW**



Solder past thickness need to be at least 0.20mm(or0.008 inch)  
 in order to have reliable solder joint

Please see detail drawing for part number

Note: Dim: mm

- To remove BGA socket from adapter socket,
- Use removal tool from Mill-Max

Mill-Max phone: 516-922-6000

ACTEL CONFIDENTIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		PRODUCTION		ACTEL CORP 550 B ANCHORS AVE SUNNYVALE CA 94086		TITLE 272-27x27mm, 1.27mm E-TEC SOCKET (272 BGA E-TEC Socket Assembly)		SCALE: NONE		SHEET 2 OF 2	
DECIMAL	ANGULAR	APPROVALS	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE	DATE
XX ±0.10	±1°	Ray Kwang	4/27/89								
XXX ±0.05											
X.XXX ±0.03											
SEE NOTES		CHECKED		TITLE		SIZE		ACTEL DWG. NUMBER		REV	
SEE NOTES		ENGR		B		VENDOR NAME: e-tec		VENDOR DWG. NUMBER		1-07-09038	
SEE NOTES		RELEASED		Actel Part#:		VENDOR SUP/PART NUMBER		VENDOR DWG. NUMBER		REV	
DO NOT SCALE DRAWING										1B1	